

# Air handling units with rotary heat exchanger

# **Features**

- Air handling units for efficient supply and exhaust ventilation in flats, houses, cottages and other buildings.
- Heat recovery is provided by the rotary heat exchanger and minimizes ventilation heat losses.
- Controllable air exchange for creating the best suitable indoor microclimate.
- o Compatible with round  $\phi$ 125, 160 and 200 mm air ducts.
- Additional spigot for kitchen hood air duct connection.



Air flow: up to 670 m<sup>3</sup>/h 186 l/s



Heat recovery efficiency: up to 92 %









# Design

- The fan casing is made of polymer coated steel and is heat- and sound-insulated with mineral wool.
- The insulation of KOMFORT Roto EC S2(E) 200 is 20 mm, for KOMFORT Roto EC S(E)280, 400 and 600 is 40 mm.
- KOMFORT Roto EC S(2): model without electric heater.
- o KOMFORT Roto EC S(2)E: model with electric heater.

#### Fans

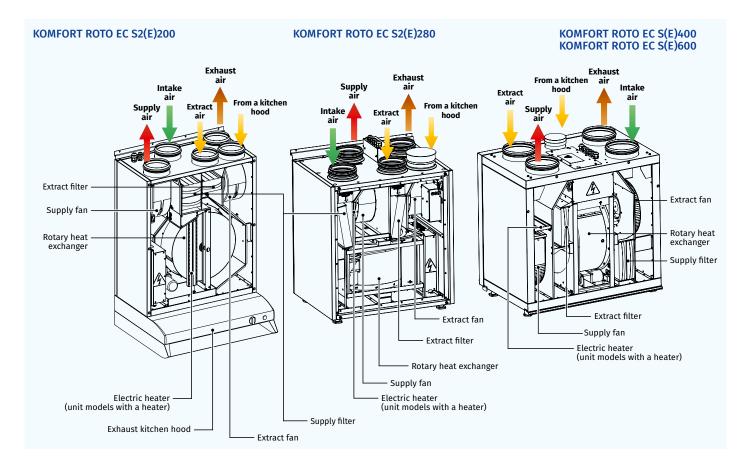
- High-efficient external rotor EC motors and centrifugal impellers are used for air supply and exhaust.
- EC motors have the best power consumption to air flow ratio and meet the latest demands concerning energy saving and high-efficient ventilation.

- EC motors are featured with high performance, low noise level and totally controllable speed range.
- Dynamically balanced impellers.

# Kitchen hood

- All units are equipped with a 5th spigot for connection to the kitchen hood air duct.
- The distinctive feature of **KOMFORT Roto EC S2(E)200** is the possibility to connect the kitchen hood DAH 251-13 (ordered separately) directly to the unit.







# Air filtration

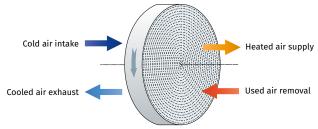
 Two built-in G4 and F7 filters provide efficient supply air filtration. The G4 filter is used for extract air filtration.

#### Heater

• The KOMFORT Roto EC S(2)E units are equipped with the electric heater. If the necessary temperature level of the supply air cannot be achieved through heat recovery, the heater turns on automatically and heats the air supplied to the premise. The heaters incorporate protective measures securing the safe unit operation.

## **Heat recovery**

• The rotary heat exchanger is a short rotating cylinder filled with aluminium band layered in such a way that both supply and exhaust air flows pass through it. The band the heat exchanger is made of first contacts the supply air flow and then the exhaust air flow. As a result it is heated and cooled in turns transferring heat and moisture from the warm air flow to the cold one. The advantages of the rotary heat exchanger compared to plate heat exchangers are the absence of condensate, comfortable humidity level maintenance and low freezing danger.



Rotor heat exchanger operating logic

## **Control and automation**

- The KOMFORT Roto EC S2(E) S17 units are equipped with the thTune control panel with an LCD display.
- The KOMFORT Roto EC S2(E) S18 units are equipped with the pGD1 control panel with an LCD display.
- The thTune and pGD1 control panels are interchangeable.
- The standard delivery set includes a 10 m cable for connection to the control panel.

#### Automation functions:

- Turning the unit on/off.
- Turning on the operation modes: Automatic mode, Ventilation mode (can be enabled only from the pGD1 control panel).
- Maintaining a pre-set room temperature by activating/deactivating the rotary heat exchanger.
- Automatic reduction of the supply and exhaust ventilation air flow rate to obtain the user-defined minimum allowable supply air temperature.
- · Supply and exhaust fan control.
- Unit operation according to a pre-programmed schedule.
- Controlling the electric actuators of the supply and exhaust air dampers.
- System shutdown on signal from fire fighting system.
- When connecting external electrical heating elements and/or CCU to the unit the activation signal controls their operation if cooling/ heating is required.
- Filter contamination control by the number of operating hours.

# Mounting

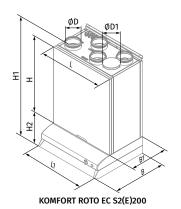
- The units are designed for wall mounting.
- The access for unit and filter maintenance is available from the front panel.
- During mounting stage the front and the back pan-els can be reversed providing either left-handed or right-handed unit mounting.

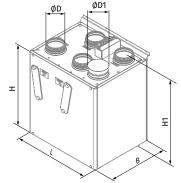
# Designation key

Serie	Unit type	Motor type	Spigot modification	Insulation	Heater type	Nominal air flow [m³/h]	Control
KOMFORT	Roto: rotary heat exchanger	EC: electronically commutated motor	S: vertical spigot orientation	_: 40 mm <b>2:</b> 20 mm	_: no heater E: electric heater	200; 280; 400; 600	\$17: thTune control panel
				2. 20 11111	E. Cicotilo licatei		<b>\$18:</b> pGD1 control panel

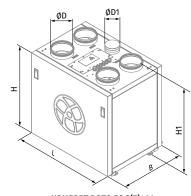
# Overall dimensions [mm]

Model	D	D1	В	B1	Н	H1	H2	L	L1
KOMFORT Roto EC S2(E)200	125	125	510	347	700	901	135	598	600
KOMFORT Roto EC S2(E)280	125	125	482	-	630	754	-	107	-
KOMFORT Roto EC S(E)400	160	100	528	-	675	755	-	740	_
KOMFORT Roto EC S(E)600	200	125	628	_	772	852	_	819	_





KOMFORT ROTO EC S2(E)280



KOMFORT ROTO EC S(E)400 KOMFORT ROTO EC S(E)600

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# Technical data

Parameters	KOMFORT Roto EC S2 200	KOMFORT Roto EC S2E200
Voltage [V / 50 (60) Hz]	1 ~ 230	1 ~ 230
Max. unit power without electric heater [W]	95	95
Max. unit current without electric heater [A]	0.8	0.8
Max. unit power with electric heater [W]	-	700
Max. unit current with electric heater [A]	-	3
Maximum air flow [m³/h (l/s)]	230 (64)	230 (64)
RPM [min <sup>-1</sup> ]	1800	1800
Sound pressure level at 3 m [dBA]	27	27
Transported air temperature [°C]	-25+60	-25+60
Casing material	polymer coated steel	polymer coated steel
Insulation	20 mm, mineral wool	20 mm, mineral wool
Extract filter	G4	G4
Supply filter	G4, F7	G4, F7
Connected air duct diameter [mm]	125	125
Weight [kg]	47	48
Heat recovery efficiency [%]*	75-92	75-92
Heat exchanger type	rotary	rotary
Heat exchanger material	aluminum	aluminum
SEC class	A	A
ErP	2016, 2018	2016, 2018

<sup>\*</sup> Heat recovery efficiency is specified in compliance with EN 13141-7.

# **KOMFORT ROTO EC S2(E)200**

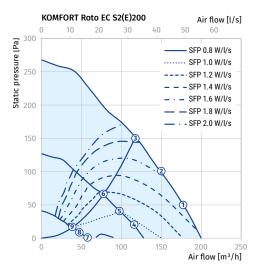
Sound power level, A-filter applied.

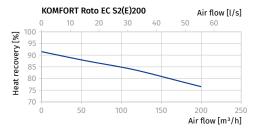
Sound power level,	General	Octav	ve frequ	iency b	and, Hz					LpA, 3 m	LpA, 1 m
A-weighted	General	63	125	250	500	1000	2000	4000	8000	[dBA]	[dBA]
Lwa to supply inlet [dBA]	74	53	59	69	71	66	63	54	45		
Lwa to supply outlet [dBA]	61	46	45	59	56	46	38	25	13		
Lwa to exhaust inlet [dBA]	66	48	59	67	66	65	60	53	53		
Lwa to exhaust outlet [dBA]	60	42	53	58	55	44	34	26	24		
Lwa to environment [dBA]	47	26	37	45	42	34	34	28	20	27	37

<sup>\*</sup> Data provided for point 1 of the air flow diagram

Total power. Total sound pressure level.

Point	Total power of the unit [W]	Sound pressure level at 3 m (1m) [dBA]
1	68	27 (37)
2	68	26 (36)
3	68	26 (36)
4	26	21 (31)
5	26	21 (31)
6	24	20 (30)
7	12	19 (29)
8	12	19 (29)
9	10	17 (27)





Calculation of the exhaust air temperature:

$$t = t_{out} + k_{hre} \times (t_{exh} - t_{out}) / 100,$$

**t**<sub>out</sub> – outdoor air temperature [°C],

t<sub>exh</sub> - extract air temperature [°C], k<sub>hre</sub> - heat recovery efficiency

(according to the diagram) [%]

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Parameters	KOMFORT Roto EC S280	KOMFORT Roto EC SE280
Voltage [V / 50 (60) Hz]	1 ~ 230	1 ~ 230
Max. unit power without electric heater [W]	170	170
Max. unit current without electric heater [A]	1.8	1.8
Max. unit power with electric heater [W]	-	650
Max. unit current with electric heater [A]	-	2.8
Maximum air flow [m³/h (l/s)]	300 (83)	300 (83)
RPM [min-1]	2050	2050
Sound pressure level at 3 m [dBA]	26	26
Transported air temperature [°C]	-25+60	-25+60
Casing material	polymer coated steel	polymer coated steel
Insulation	40 mm, mineral wool	40 mm, mineral wool
Extract filter	G4	G4
Supply filter	F7	F7
Connected air duct diameter [mm]	125	125
Weight [kg]	63	64
Heat recovery efficiency [%]*	81-90	81-90
Heat exchanger type	rotary	rotary
Heat exchanger material	aluminum	aluminum
SEC class	A	A
ErP	2016, 2018	2016, 2018

<sup>\*</sup> Heat recovery efficiency is specified in compliance with EN 13141-7.

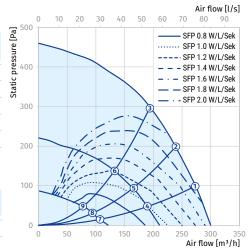
Sound power level, A-filter applied.

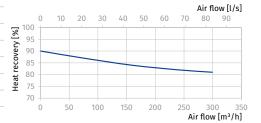
Sound power level,	General	Octa	ve frequ	iency b	and, Hz					LpA, 3 m	LpA, 1 m
A-weighted	General	63	125	250	500	1000	2000	4000	8000	[dBA]	[dBA]
Lwa to supply inlet [dBA]	54	47	42	50	44	41	39	39	31		
Lwa to supply outlet [dBA]	69	63	56	65	59	55	50	52	46		
Lwa to exhaust inlet [dBA]	54	47	41	51	43	33	31	34	30		
Lwa to exhaust outlet [dBA]	65	61	50	61	55	46	43	46	40		
Lwa to environment [dBA]	47	42	37	43	36	31	28	26	21	26	36

<sup>\*</sup> Data provided for point 1 of the air flow diagram

# Total power. Total sound pressure level.

Point	Total power of the unit [W]	Sound pressure level at 3 m (1m) [dBA]
1	154	26 (36)
2	132	26 (36)
3	110	25 (35)
4	55	24 (34)
5	47	24 (34)
6	38	22 (32)
7	19	15 (25)
8	18	14 (24)
9	17	13 (23)





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Parameters	KOMFORT Roto EC S400	KOMFORT Roto EC SE400
Voltage [V / 50 (60) Hz]	1 ~ 230	1 ~ 230
Max. unit power without electric heater [W]	175	175
Max. unit current without electric heater [A]	1.3	1.3
Max. unit power with electric heater [W]	-	1400
Max. unit current with electric heater [A]	-	6.1
Maximum air flow [m³/h (l/s)]	440 (122)	440 (122)
RPM [min <sup>-1</sup> ]	3280	3280
Sound pressure level at 3 m [dBA]	33	33
Transported air temperature [°C]	-25+60	-25+60
Casing material	polymer coated steel	polymer coated steel
Insulation	40 mm, mineral wool	40 mm, mineral wool
Extract filter	G4	G4
Supply filter	G4, F7	G4, F7
Connected air duct diameter [mm]	160	160
Weight [kg]	81	82
Heat recovery efficiency [%]*	76-85	76-85
Heat exchanger type	rotary	rotary
Heat exchanger material	aluminum	aluminum
SEC class	A	A
ErP	2016, 2018	2016, 2018

<sup>\*</sup> Heat recovery efficiency is specified in compliance with EN 13141-7.

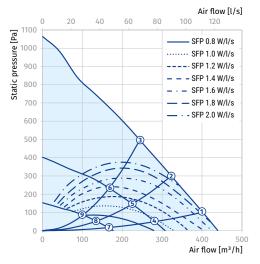
Sound power level, A-filter applied.

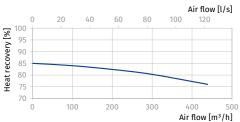
Sound power level,	General	Octav	ve frequ	iency b	and, Hz					LpA, 3 m	LpA, 1 m
A-weighted	General	63	125	250	500	1000	2000	4000	8000	[dBA]	[dBA]
Lwa to supply inlet [dBA]	59	27	46	54	55	53	48	44	35		
Lwa to supply outlet [dBA]	60	27	46	54	55	53	49	44	35		
Lwa to exhaust inlet [dBA]	55	25	41	50	51	44	42	39	30		
Lwa to exhaust outlet [dBA]	55	26	41	51	51	44	42	39	31		
Lwa to environment [dBA]	54	18	36	47	49	48	43	37	33	33	43

<sup>\*</sup> Data provided for point 1 of the air flow diagram

# Total power. Total sound pressure level.

Point	Total power of the unit [W]	Sound pressure level at 3 m (1m) [dBA]
1	170	33 (43)
2	170	33 (43)
3	170	32 (42)
4	68	31 (41)
5	65	28 (38)
6	59	27 (37)
7	26	23 (33)
8	25	21 (31)
9	25	19 (29)







Parameters	KOMFORT Roto EC S600	KOMFORT Roto EC SE600
Voltage [V / 50 (60) Hz]	1 ~ 230	1 ~ 230
Max. unit power without electric heater [W]	380	380
Max. unit current without electric heater [A]	2.5	2.5
Max. unit power with electric heater [W]	-	2800
Max. unit current with electric heater [A]	-	12.2
Maximum air flow [m³/h (l/s)]	670 (186)	670 (186)
RPM [min <sup>-1</sup> ]	3230	3230
Sound pressure level at 3 m [dBA]	35	35
Transported air temperature [°C]	-25+60	-25+60
Casing material	polymer coated steel	polymer coated steel
Insulation	40 mm, mineral wool	40 mm, mineral wool
Extract filter	0.4	0.4
Extract fitter	G4	G4
Supply filter	G4 G4, F7	G4, F7
	•	·
Supply filter	G4, F7	G4, F7
Supply filter  Connected air duct diameter [mm]	G4, F7 200	G4, F7 200
Supply filter  Connected air duct diameter [mm]  Weight [kg]	G4, F7 200 90	G4, F7 200 92
Supply filter  Connected air duct diameter [mm]  Weight [kg]  Heat recovery efficiency [%]*	G4, F7 200 90 81–89	G4, F7 200 92 81-89
Supply filter  Connected air duct diameter [mm]  Weight [kg]  Heat recovery efficiency [%]*  Heat exchanger type	G4, F7 200 90 81-89 rotary	G4, F7 200 92 81–89 rotary

<sup>\*</sup> Heat recovery efficiency is specified in compliance with EN 13141-7.

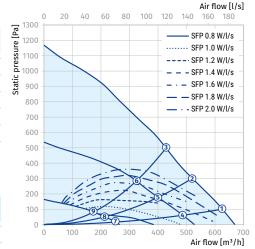
Sound power level, A-filter applied.

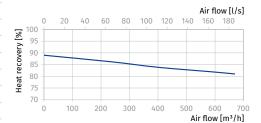
Sound power level,	General	Octave frequency band [Hz]						LpA, 3 m	LpA, 1 m		
A-weighted		63	125	250	500	1000	2000	4000	8000	[dBA]	[dBA]
LwA to supply inlet [dBA]	82	65	63	65	80	74	74	68	64		
LwA to supply outlet [dBA]	66	60	56	55	63	58	49	40	33		
LwA to exhaust inlet [dBA]	82	64	67	71	81	77	79	75	67		
LwA to exhaust outlet [dBA]	70	51	64	62	68	60	60	50	42		
LwA to environment [dBA]	56	39	47	46	54	46	46	44	40	35	45

<sup>\*</sup> Data provided for point 1 of the air flow diagram

#### Total power. Total sound pressure level.

Point	Total power of the unit [W]	Sound pressure level at 3 m (1m) [dBA]
1	375	35 (45)
2	375	35 (45)
3	375	34 (44)
4	163	30 (40)
5	155	29 (39)
6	151	28 (38)
7	43	27 (37)
8	42	23 (33)
9	39	23 (33)





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# Accessories

ROMFORT Roto EC SZE 2200   ROMFORT Roto EC SE 280   ROMFORT ROTO EC S	Accessories				
F7 panel filter         FP 103x284x60 F7         FP 196x400x40 F7         FP 196x436x40 F7         FP 220x536x40 F7           VOC sensor         DPWQ30600         DPWQ30600         DPWQ30600         DPWQ30600         DPWQ40200           External CO <sub>2</sub> sensor         DPWQ40200         DPWQ40200         DPWQ40200         DPWQ11200         DPWC11200           Humidity sensor         HR·S         HR·S         HR·S         HR·S         HR·S           Internal humidity sensor         DAH 251-13         DAH 251-13         DAH 251-13         DAH 251-13         DAH 251-13         DAH 251-13		KOMFORT Roto EC S2(E)200	KOMFORT Roto EC S(E)280	KOMFORT Roto EC S(E)400	KOMFORT Roto EC S(E)600
VOC sensor         DPWQ30600         DPWQ30600         DPWQ30600         DPWQ30600         DPWQ30600           External CO <sub>2</sub> sensor         DPWQ40200         DPWQ40200         DPWQ40200         DPWQ40200         DPWQ40200           Humidity sensor         DPWC11200         DPWC11200         DPWC11200         DPWC11200         DPWC11200           Internal humidity sensor         FS2         FS2         FS2         FS2         FS2           Kitchen hood         DAH 251-13         DAH 251-13         DAH 251-13         DAH 251-13         DAH 251-13	G4 panel filter	FP 103x284x60 G4	FP 196x400x40 G4	FP 196x436x40 G4	FP 220x536x40 G4
External CO <sub>2</sub> sensor  DPWQ40200  DPWQ40200  DPWQ40200  DPWQ40200  DPWQ40200  DPWC11200  DPWC11200	F7 panel filter	FP 103x284x60 F7	FP 196x400x40 F7	FP 196x436x40 F7	FP 220x536x40 F7
Humidity sensor  DPWC11200  DPWC1	VOC sensor	DPWQ30600	DPWQ30600	DPWQ30600	DPWQ30600
Humidity sensor  HR-S  HR-S  HR-S  HR-S  HR-S  HR-S  DAH 251-13  DAH 251-13  DAH 251-13  DAH 251-13	External CO₂ sensor	DPWQ40200	DPWQ40200	DPWQ40200	DPWQ40200
Internal humidity sensor         FS2         FS2         FS2         FS2         FS2           Kitchen hood         DAH 251-13         DAH 251-13         DAH 251-13         DAH 251-13         DAH 251-13	Humidity sensor	DPWC11200	DPWC11200	DPWC11200	DPWC11200
Kitchen hood         DAH 251-13         DAH 251-13         DAH 251-13         DAH 251-13	Humidity sensor	HR-S	HR-S	HR-S	HR-S
		FS2	FS2	FS2	FS2
Silencer         SD 125         SD 125         SD 160         SD 200	Kitchen hood	DAH 251-13	DAH 251-13	DAH 251-13	DAH 251-13
	Silencer	SD 125	SD 125	SD 160	SD 200
Silencer         SDF 125         SDF 125         SDF 160         SDF 200	Silencer	SDF 125	SDF 125	SDF 160	SDF 200
Backdraft air damper VRV 125 VRV 125 VRV 160 VRV 200	Backdraft air damper	VRV 125	VRV 125	VRV 160	VRV 200
Air damper         VKA 125         VKA 125         VKA 160         VKA 200	Air damper	VKA 125	VKA 125	VKA 160	VKA 200
Electric actuator LF230 LF230 LF230 LF230	Electric actuator	LF230	LF230	LF230	LF230
Electric actuator TF230 TF230 TF230 TF230	Electric actuator	TF230	TF230	TF230	TF230